



DURALAQ[®]

HIGH BUILD N/C SEALER 1C-383

Features

- 26% Solid Content
- Sands Easily
- Fast Drying
- Cost Savings
- Designed For Easy Spraying

Recommended For

Window & Door Trim, Displays, Baseboards, Crown Moldings, Doors & Hand Rails, Furniture, Display Cabinetry.

General Description

Lenmar[®] DuraLac[®] 1C-383 is a high build nitrocellulose sanding sealer concentrate designed for interior wood applications only. The primary benefits of this sealer include its high solid content for initial build, excellent adhesion on properly prepared wood surfaces and ease of sanding. Once dry, sand with 280- 320 grit silicon carbide sandpaper and it will powder to a smooth surface quickly and easily. DuraLac[®] 1C-383 is compatible with any of our nitrocellulose lacquer topcoats. It is not recommended for use over pickle white stains.

Limitations

- Entire system should not exceed 4 mils dry.
- It is not recommended for use over pickle white stains.

Product Information

Colors — Standard:		Technical Data		Clear
Clear		Vehicle Type		Nitrocellulose
— Tint Bases:		Pigment Type		N/A
N/A		Weight Solids		26% ± 1.0%
— Special Colors:		Volume Solids		21% ± 1.0%
N/A		Coverage per Gallon at 1 mil DFT		340 sq. ft.
Certification & Qualifications:		Recommended Film Thickness		4 – 5 mils 0.6 – 1 mils
The products supported by this data sheet contain a maximum of 680 grams per liter VOC (5.7 lbs/gal.) excluding water & exempt solvents.		Coverage calculation does not include spray loss or equipment inefficiency. Also allow for wood species, surface preparation, surface defects and porosity of substrate to affect spread rates.		
*Thinning this material may result in increasing the VOC levels of this product. Refer to your local regulations before thinning.		Dry Time @ 75 °F (23.8 °C) @ 50% RH		20 – 30 Minutes 30 Minutes
		High humidity and cool temperatures will result in longer dry and recoat times.		
		Dries By		Evaporation
		Viscosity		32 – 36 Seconds (#3 Zahn EZ)
		Flash Point		32 °F(0° C)
		Gloss / Sheen		N/A
		Surface Temperature at Application		68 °F 90 °F
		Thin With		1A-519 Thinner
		Clean Up Thinner		1A-406 or 1A-519 Lacquer Thinner
		Weight Per Gallon		7.7 lbs.
		Storage Temperature		45 °F 90 °F
		Volatile Organic Compounds (VOC)		
		669 Grams/Liter		5.6 Lbs./Gallon
Technical Assistance:				
Available through your local authorized independent Lenmar dealer. For the location of the dealer nearest you, call 1-877-299-3600 or visit www.lenmar-coatings.com				

January, 2024

Duralaq® High Build N/C Pro Sealer 1C-383

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Informational Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Application

ENTIRE SYSTEM SHOULD NOT EXCEED MORE THAN 4 MILS DRY. LENMAR® PRODUCTS ARE DESIGNED FOR INTERIOR USE, BY SPRAY APPLICATION ONLY.

Over properly prepared interior wood surfaces, apply one coat of 1C-383, let dry then sand, topcoat with desired sheen level with any of the DuraLaq® Series Lacquers.

ENTIRE SYSTEM SHOULD NOT EXCEED 4 MILS DRY.

Specifications

Moisture content of wood should be no higher than 9%. Wood must be free of surface contaminants. Sand raw wood with no finer than 150-grit sandpaper and remove all dust. Depending on the type of spray equipment used, reduce DuraLaq® 1C-383 with 1A-519 Lacquer Thinner to a sprayable viscosity. Do not reduce if doing so would violate any VOC regulations. Use 1A-114 retarder in small quantities to adjust for temperature and humidity fluctuations. Check with equipment manufacturer for settings to achieve proper atomization. Once dry scuff sand with 280-320 grit silicon carbide sandpaper prior to applying topcoats. Read label and SDS for additional information and warnings.

Clean Up

Clean with Lenmar® 1A-406 or 1A-519 Lacquer Thinner.

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear eye/face protection. Do not breathe dust/fume/mist/vapors/spray. Keep away from heat/sparks/open flames/hot surfaces, no smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

Response: If exposed call a POISON CENTER or physician. If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists get medical attention. If skin irritation occurs get medical attention. If on skin (or hair) take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. If inhaled remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. If swallowed immediately call a POISON CENTER or physician. Do NOT induce vomiting. Rinse mouth. In case of fire use CO2, dry chemical, or foam for extinction.

Storage: Store locked up. Store in a well-ventilated place, keep cool.

Disposal: Dispose of contents/container to an approved waste disposal.



WARNING Cancer and Reproductive Harm—
www.P65warnings.ca.gov

**KEEP OUT OF REACH OF CHILDREN
INTENDED FOR PROFESSIONAL USE ONLY**

**FOR WOOD SUBSTRATES ONLY
FOR INTERIOR USE ONLY**

This product is intended for Shop or OEM applications. This product may also be compliant under Architectural and Industrial Maintenance regulations in some jurisdictions for field application to stationary structures. Check local regulations.

**READ ALL DIRECTIONS BEFORE USE.
UNDERSTAND ALL DANGERS WITH THIS
PRODUCT PRIOR TO USE.**

**Refer to Safety Data Sheet for additional
health and safety information.**