



GEMINI

SUPERIOR COATINGS TECHNOLOGY

NEXPRIME PRECAT PRIMER

NEXPRIME is a HAPs Free, alkyd-amino pre-catalyzed primer that has been formulated to combine the benefits of fast dry and excellent sanding properties, while still maintaining excellent resistance to moisture. NEXPRIME was designed specifically with the finisher in mind.

We know you need a product that will stand up to everyday use, but that you also need it to be simple and easy to use. NEXPRIME has been formulated specifically to be used with our pre-catalyzed topcoats to provide excellent water resistance and flexibility for use on kitchen and bathroom cabinetry, and architectural millwork.

PRODUCT ADVANTAGES:

- **Pre-Catalyzed at the Factory**
- **Dries Fast and Sands Easy**
- **Great Build and Holdout**
- **Perfect for MDF**
- **Excellent Flow and Leveling Properties**
- **Meets KCMA Performance Requirements**
- **When Applied to Manufacturers Specifications**
- **Non Photo Chemically Reactive**
- **HAPS Free**
- **Phthalate Free**



NEXP-7000
NEXPRIME
Precat Primer



MADE IN THE UNITED STATES



Gemini Superior Coatings Technology
is a Division of Gemini Industries

for more about Gemini's Superior Coatings Technology

800.262.5710 or visit www.gemini-coatings.com



proud members of:

NEXPRIME Pre-Cat Primer

DESCRIPTION

NEXPRIME is a HAPs Free, alkyd-amino pre-catalyzed primer that has been formulated to combine the benefits of fast dry and excellent sanding properties. It has been specifically formulated for use under Gemini's family of pre-catalyzed topcoats on kitchen cabinetry, bathroom cabinetry, and architectural millwork. For wood substrates only. For interior use only.

PRODUCT NUMBERS / SHEENS	COATING PROPERTIES	PREPARATION INSTRUCTIONS
NEXP-7000	<p>Viscosity: 36-46 #4 Ford Weight Solids: 51.3% Volume Solids: 32 % Weight/Gallon: 10.12 lbs./gal Coverage: 513.5 sq. ft. per gallon at one mil dry film thickness.</p> <p>VOC (reg./coating): 4.5 lbs./gl. or 544 g/l VOC (act/material): 4.06 lbs./gl. or 486.7 g/l VOC Ratio: 0.78 lbs. VOC/lbs. Solids HAPS Ratio: 0.0 lbs. HAPS/lbs. Solids</p> <p>Dry Times: Air Dry: at 78°F, relative humidity 50% To touch: 7-10 minutes To handle: 10-15 minutes To sand/recoat: 45-60 minutes Force Dry: Flash: 8-10 minutes Bake: 15 minutes @110°F Cool down: 15 minutes Stack: 1 hour after cool down</p> <p>Relative humidity will affect the speed of drying. Ideal conditions are 75°F or warmer at 50% humidity or less. Dry time will be faster at higher temperatures and lower humidity and equally slower at colder temperatures and higher humidity.</p> <p>Dry Film Thickness: For optimal results, the DFT for this primer should be between 1- 2 mils. Please refer to the PDS for the specific topcoat you are using for maximum DFT for the complete system.</p> <p>Shelf Life: 12 months @77° F if unopened, and stored in a cool dry area. Always rotate stock.</p> <p>Storage: Keep away from heat or sparks.</p>	<p>Catalyzation: This product comes pre-catalyzed. Do NOT add catalyst.</p> <p>Reduction/Thinning: This product is supplied ready to use. However, if needed due to equipment or conditions in your facility use SOL-9059 HAPs Free Reducer or SOL-9011 HAPs Free Thinner at levels not to exceed 20% by volume.* Typical reduction is usually no more than 10%.</p> <p>*Thinning this material may result in increasing the VOC levels of this product. Refer to your local regulations before thinning.</p> <p>Approved Companion Products NEXW-15XX NEXUS White Pre-cat PC-17XX Series White Pre-cat</p> <p><i>Note: These numbers represent actual control values on a smooth, sanded substrate. Spray techniques, texture, and sealing as well as film thickness may give different results on actual work, but they may be used for comparison. To the best of our knowledge, the above technical data is true and accurate at the date of issuance but is subject to change without prior</i></p>
PRODUCT ADVANTAGES	<ul style="list-style-type: none"> ➤ Pre-catalyzed From The Factory ➤ Great Build And Holdout on MDF ➤ Fast Dry And Great Sanding Properties ➤ Meets KCMA Performance Requirements When Applied To Manufacturers Specifications ➤ HAPs Free ➤ Non Photo Chemically Reactive ➤ Phthalate Free 	

The following supersedes any provision contained in the forms, letters and papers of your company. This product is designed and intended for professional application only. All products should be thoroughly tested under application conditions prior to use. The information contained herein is believed to be reliable. **HOWEVER, GEMINI MAKES NO WARRANTY CONCERNING THIS PRODUCT, WHETHER EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.** UNDER NO CIRCUMSTANCES SHALL GEMINI BE LIABLE FOR SPECIAL, INCIDENTAL, CONSEQUENTIAL, OR ANY OTHER DAMAGES FROM ALLEGED NEGLIGENCE, BREACH OF WARRANTY, STRICT LIABILITY, OR ANY OTHER LEGAL THEORY, ARISING OUT OF THE USE OR HANDLING OF THIS PRODUCT. THE SOLE REMEDY OF THE BUYER AND THE SOLE LIABILITY OF GEMINI FOR ANY CLAIMS SHALL BE LIMITED TO THE BUYER'S PURCHASE PRICE OF THE PRODUCT WHICH IS THE SUBJECT OF THE CLAIM OR THE AMOUNT ACTUALLY PAID FOR SUCH PRODUCT, WHICHEVER IS LESS. TECHNICAL ADVICE FURNISHED BY GEMINI SHALL NOT CONSTITUTE AN EXPRESS WARRANTY, WHICH IS EXPRESSLY DISCLAIMED. ALL TECHNICAL ADVICE GIVEN IS ACCEPTED AT THE RISK OF THE BUYER. **CAUTION: DANGER! FLAMMABLE! VAPORS MAY CAUSE FLASH FIRE. VAPOR HARMFUL. HARMFUL OR FATAL IF SWALLOWED. INJURIOUS TO EYES. KEEP OUT OF THE REACH OF CHILDREN!** BEFORE using this product it is essential that the "Material Safety Data Sheet" describing the product as well as the "Product Label" be reviewed. If your company does not have such information or has any questions, contact the manufacturer.



Gemini Superior Coatings Technology
Is a Division of Gemini Industries

for more about Gemini's Superior Coatings Technology

800.262.5710 or visit www.gemini-coatings.com



proud members of:

