



PRODUCT DATA SHEET

Strippable Booth Coating White

DESCRIPTION

P9613-50 is a heavy bodied vinyl booth coating that contains a white pigment for coverage and light reflection. It dries within minutes when applied to the inside of a spray booth, with little or no overspray. When cleaning a spray booth, this strippable booth coating peels off in large sheets, greatly reducing the time and labor normally associated with spray booth maintenance. Compared with competitive coatings, Nanapeel has a higher tensile strength and toughness along with better retention of those properties with age, under heat, and with heavy deposits of overspray. This coating will not freeze like water-emulsion based booth coatings.

PRODUCT NUMBERS / SHEENS	COATING PROPERTIES	PREPARATION INSTRUCTIONS
P9613-50	<p>Viscosity: 15-19 #4 Ford Weight Solids: 22.99 % Volume Solids: 14.15 % Weight/Gallon: 7.7 lbs./gal Coverage: 226.99 sq. ft. per gallon at one mil dry film thickness.</p> <p>VOC (coating): 5.82 lbs./gl. or 697.9 g/l VOC (material): 5.03 lbs./gl. or 603.8 g/l VOC Ratio: 2.8 lbs. VOC/lbs. Solids HAPS Ratio: 1.18 lbs. HAPS/lbs. Solids</p> <p>Dry Times:</p> <p>Air Dry: at 78° F, relative humidity 50% To touch and recoat: 5 minutes</p> <p>Relative humidity will affect the speed of drying. Ideal conditions are 75° F or warmer at 50% humidity or less. Dry time will be faster at higher temperatures and lower humidity and equally slower at colder temperatures and higher humidity.</p> <p>Dry Film Thickness: A minimum dry film thickness of 4-5 mils is recommended. Greater film thickness facilitates easy removal, especially if the surface is rough.</p> <p>Shelf Life: 12 months @77° F if unopened and stored in a cool dry area. Always rotate stock.</p> <p>Storage: Keep away from heat or sparks.</p> <p><i>Note: These numbers represent actual control values on a smooth, sanded substrate. Spray techniques, texture, and sealing as well as film thickness may give different results on actual work, but they may be used for comparison. To the best of our knowledge, the above technical data is true and accurate at the date of issuance but is subject to change without prior notice.</i></p>	<p>Reduction: Thinning: This product is supplied ready to spray however if needed due to conditions in your facility use Acetone or MEK*</p> <p>*Thinning this material may result in increasing the VOC levels of this product. Refer to your local regulations before thinning.</p>
PRODUCT ADVANTAGES		
<ul style="list-style-type: none">➤ Can Be Applied To Metal Or Concrete➤ Fast Drying➤ Peels Off Easily➤ Saves Time And Labor➤ Phthalate Free		

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PRODUCT DATA SHEET P9613-50 CONTINUED



Substrate preparation:

The surface to be coated must be clean and free of oil.



Mixing Instructions:

Mix material thoroughly before and during use. Material may be mixed by hand or mechanical agitation at moderate speed.



Application:

Using conventional, HVLP, airless, or air assisted equipment, apply this product at 5 wet mils per coat. Allow to dry for a minimum of 5 minutes or until the coating is dry to touch. Apply a second coat at 5 wet mils. A minimum of two coats is recommended. More coats may be applied if needed.



Recommended Tip Sizes:

Conventional Air	1.8 mm
HVLP	1.9 mm
Airless	10-13 thousandths
Air Assisted Airless-	11-13 thousandths



Precautions:

These products are intended for Professional use only. Do not proceed if you are planning on mixing with other finishing systems or other manufacturer's products. Gemini will not be held liable for finish failures due to the improper use of our products or deviation from our finishing recommendations

Equipment:

All equipment used with this product must have plastic, stainless steel, or Teflon fluid passages and wetted parts

Containers:

We supply this material in a lined container. All containers used in conjunction with storage and/or application of this product must be stainless steel, plastic, or otherwise acid resistant.

Clean up:

Use SOL-0020 Acetone to clean up all equipment. Dispose of in accordance with Federal, State, and Local regulation regarding pollution.