



GEMINI
COATINGS

PRODUCT DATA SHEET

Gem Coat CV Primer-White
150-0018

DESCRIPTION

150-0018 is a HAPs free, post-catalyzed, acid cured primer that provides high build, and an exceptionally smooth surface. It is a preferred primer for finishing MDF due to its high solids content, and excellent filling properties. For wood substrates only. For interior use only.

PRODUCT NUMBERS / SHEENS	COATING PROPERTIES	PREPARATION INSTRUCTIONS
150-0018	Viscosity: 19-24" #3 Zahn @77° F Weight Solids: 63.1% Volume Solids: 45.6% Weight/Gallon 10.57 lbs./gal Coverage: 732 sq. ft. per gallon at one mil dry film thickness. VOC (reg./coating): 3.33 lbs./gal or 399 g/l VOC (act./material): 2.87 lbs./gal or 344 g/l VOC Ratio: 0.4 lbs. VOC/lbs. solids HAPS Ratio: 0.0 lbs. HAPS/lbs. solids Dry Times: Air Dry: at 78°F, relative humidity 50% To touch: 8 minutes To Handle: 12 minutes To sand/recoat: 25-30 minutes Force Dry: Flash: 8-10 minutes Bake: 15 minutes @ 110° F Cool down: 15 minutes Stack immediately after cool down Relative humidity will affect the speed of drying. Ideal conditions are 75°F or warmer at 50% humidity or less. Dry time will be faster at higher temperatures and lower humidity and slower at colder temperatures and higher humidity. Dry Film Thickness: For best results, the DFT for this primer should be between 1.25-2.5 mils. Please refer to the PDS for the specific topcoat you are using for maximum DFT for the complete system. Pot Life: 8 hours @ 77° F in a sealed container Shelf Life: 12 months @77° F if unopened and stored in a cool dry area. Always rotate stock. Storage: Keep away from heat or sparks.	Catalyzation: Use CAT10-0700 Mix 100 parts 150-0018 to 9 parts CAT10-0700 (9% by volume) For gallon containers-Add one pre-measured 10 oz. bottle of CAT10-0700 per short-filled gallon For 5 gallon pails. Add 50 oz of CAT10-0700 per short-filled pail. Gallon <i>Fill level</i> is 112 oz., Five Gallon <i>Fill level</i> is 560 oz. NOTE: DO NOT add more than the recommended amount of catalyst! This will not make the product cure faster or harder and may cause cracking, haziness, gloss issues, and will affect the integrity of the final product. Tinting: This product may be tinted up to 4 oz per gal with Chromaflo 844 colorants. Do not use umber pigments. Never tint with Universal Colorants that contain Glycol. Reduction: Important: Always catalyze <i>BEFORE</i> reducing! Thinning: If viscosity reduction is required for your specific application, we recommend the addition of SOL-9059 HAPs Free Reducer or SOL-9011 HAPs Free Thinner at levels between 5-10% by volume (6-12 oz per gal)* *Thinning this material may result in increasing the VOC levels of this product. Refer to your local regulations before thinning. Approved Companion Products 450-17XX Gemcoat White FD CV Series 550-07XX Gemcoat FD CV Series 350-00XX Gemvar White Series 550-00XX Gemvar Clear Series 510-00XX Ultra Solids Series 510-04XX Gemcoat High Build Precat Series 410-05XX Gemcoat White Precat Series
PRODUCT ADVANTAGES		
<ul style="list-style-type: none">➤ Superb Filling Properties For Finishing MDF➤ Superior Build And Holdout➤ Incredibly Tight And Flat Film➤ Ready to Spray Once Catalyzed➤ Fast Dry➤ Extremely Easy Sanding➤ Controlled Tint Base➤ Containers Are Short Filled To Allow For Tinting, And The Addition Of Catalyst➤ AIM Compliant➤ Low VOC➤ HAPs Free➤ Meets Or Exceeds KCMA Requirements When Applied To Manufacturer Specifications➤ Non Photo Chemically Reactive➤ Phthalate Free <p><i>Note: These numbers represent actual control values on a smooth, sanded substrate. Spray techniques, texture, and sealing as well as film thickness may give different results on actual work, but they may be used for comparison. To the best of our knowledge, the above technical data is true and accurate at the date of issuance but is subject to change without prior notice.</i></p>		

August, 2022

The following supersedes any provision contained in the forms, letters and papers of your company. This product is designed and intended for professional application only. All products should be thoroughly tested under application conditions prior to use. The information contained herein is believed to be reliable. **HOWEVER, GEMINI MAKES NO WARRANTY CONCERNING THIS PRODUCT, WHETHER EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.** UNDER NO CIRCUMSTANCES SHALL GEMINI BE LIABLE FOR SPECIAL, INCIDENTAL, CONSEQUENTIAL, OR ANY OTHER DAMAGES FROM ALLEGED NEGLIGENCE, BREACH OF WARRANTY, STRICT LIABILITY, OR ANY OTHER LEGAL THEORY, ARISING OUT OF THE USE OR HANDLING OF THIS PRODUCT. THE SOLE REMEDY OF THE BUYER AND THE SOLE LIABILITY OF GEMINI FOR ANY CLAIMS SHALL BE LIMITED TO THE BUYER'S PURCHASE PRICE OF THE PRODUCT WHICH IS THE SUBJECT OF THE CLAIM OR THE AMOUNT ACTUALLY PAID FOR SUCH PRODUCT, WHICHEVER IS LESS. TECHNICAL ADVICE FURNISHED BY GEMINI SHALL NOT CONSTITUTE AN EXPRESS WARRANTY, WHICH IS EXPRESSLY DISCLAIMED. ALL TECHNICAL ADVICE GIVEN IS ACCEPTED AT THE RISK OF THE BUYER. **CAUTION: DANGER! FLAMMABLE! VAPORS MAY CAUSE FLASH FIRE. VAPOR HARMFUL. HARMFUL OR FATAL IF SWALLOWED. INJURIOUS TO EYES. KEEP OUT OF THE REACH OF CHILDREN!** BEFORE using this product it is essential that the "Material Safety Data Sheet" describing the product as well as the "Product Label" be reviewed. If your company does not have such information or has any questions, contact the manufacturer.

PRODUCT DATA SHEET 150-0018 CONTINUED

Substrate preparation:

New wood: Remove any dirt, grease, glue or other contaminants. Moisture content of wood should be 7-9%.

Sand to 150-180 grit. Proper sanding of wood is absolutely critical to achieve the best color development and adhesion of the coating to the substrate.

Old wood: Strip old finishes completely and remove all contaminants from the surface. Make sure the surface is dry, sand as required. Finish as new work.



Mixing Instructions: PRODUCT MUST BE CATALYZED.

Mix material thoroughly before and during use. Material may be mixed by hand or mechanical agitation at moderate speed. **To Catalyze:** Material should be agitated slowly while mixing in the catalyst. Mix or agitate thoroughly after adding catalyst before use (5-10 minutes). This product has been short-filled to allow room for both colorant and catalyst. Tint to desired color and catalyze as follows:

Short filled Gallon: Add 10 oz CAT10-0700 (Use supplied pre-measured bottle) to the short-filled gallon.

Short filled Five Gallon Pails: Add 50 oz of CAT10-0700 to the short-filled pail.

OR:

Mix 100 parts 150-0018 to 9 parts CAT10-0700 (9% by volume). This ratio refers to catalyst added to *un-tinted* product.

Mixing Chart (examples for mixing various amounts):

150-0018	CAT10-0700
122 oz	11oz
100 oz	9 oz
22 oz	2 oz
11 oz	1 oz



Application: Using conventional, HVLP, airless, or air assisted equipment, apply this product at 4-5 wet mils per coat. Let dry a minimum 25-30 minutes. Sand with 280-320 grit, no-fill sandpaper and remove sanding dust with clean compressed air, or tack rag. This product must be sanded in between coats to ensure proper adhesion.

Typically we recommend a coating system comprised of one coat of 150-0018 applied at 4-5 mils wet film build and 1-2 coats of an approved Gemini topcoat (see approved companion products section). On MDF we recommend two coats of primer (especially on routed areas). Refer to the Product Data Sheet for the conversion varnish topcoat you are using for maximum dry film thickness recommendations.



Recommended Tip Sizes:

Conventional Air	1.4-1.8mm
HVLP	1.9-2.1mm
Airless	10-15 thousandths
Air Assisted Airless	11-15 thousandths



Precautions:

These products are intended for Professional use only. Do not proceed if you are planning on mixing with other finishing systems or other manufacturer's products. Gemini will not be held liable for finish failures due to the improper use of our products or deviation from our finishing recommendations.

Equipment:

All equipment used with this product must have plastic, stainless steel, or Teflon fluid passages and wetted parts.

Containers:

We supply this material in a lined container. All containers used in conjunction with storage and/or application of this product must be stainless steel, plastic, or otherwise acid resistant.

Clean up:

Use SOL-9059 HAPs Free Reducer or SOL-9011 Non HAPs Thinner to clean up all equipment. Dispose of in accordance with Federal, State, and Local regulation regarding pollution.

Care and cleaning of this finish: Use a mild dishwashing liquid and a damp cloth to remove food, grease, and other residue. Wipe dry. Do not use cleaners that contain ammonia, bleach, or abrasives as this may damage the finish.