



## ULTRA-SOLIDS® *Clear Conversion Coating*

Ultra Solids®-Post Cat- Durability-Pre-Cat Ease! Ultra Solids® Clear Conversion Coating offers the durability of a conversion varnish with the ease of application generally associated with pre-catalyzed lacquers. Formulated with European polymer technology, Ultra Solids offers the high level of durability necessary for today's cabinetry and woodwork.

### PRODUCT ADVANTAGES:

- User Friendly
- 60 Day Pot Life!
- HAPs Free
- Water Clear
- Ultra Low Formaldehyde
- High Solids
- Moisture Resistant
- Contains UV Absorber
- Catalyst Supplied In Pre-Measured Containers
- Exceeds KCMA and ASTM Performance Requirements  
When Applied To Manufacturer's Specifications
- Non Photo Chemically Reactive
- Phthalate Free



### Ultra Solids®- Clear Conversion Coating

- 510-0035 Gloss (90°)
- 510-0036 Semi-Gloss (60°)
- 510-0037 Satin (30°)
- 510-0084 Dull (20°)
- 510-0038 Flat (10°)

### Ultra Solids® is ideal for:

- Kitchen Cabinetry
- Architectural Millwork
- Wood Furniture
- All Interior Wood Surfaces

### Ultra Solids®

- Easy Application
- Long Pot Life
- HAPs Free

FINISH *with* EXCELLENCE



Gemini Industrial Wood Finishes  
is a Division of Gemini Industries

for more information regarding Gemini the Professional's Choice  
**800.262.5710** or visit **www.gemini-coatings.com**



MADE IN THE UNITED STATES

### COATING PROPERTIES AND APPLICATION PARAMETERS



#### ULTRA-SOLIDS® Clear Conversion Coating

- 510-0035 Gloss (90°)
- 510-0036 Semi-Gloss (60°)
- 510-0037 Satin (30°)
- 510-0084 Dull (20°)
- 510-0038 Flat (10°)

**Viscosity** - 22-25 #4 Ford

**Weight Solids** - 37%

**Volume Solids** - 28%

**Catalyst** - 1.57 oz. Of M1111 Per Gallon (pre-measured)

**Pot Life** - 60 Days

**Dry Time To Touch** - 8 Minutes

**Dry Time To Handle** - 20 Minutes

**Dry Time To Sand** - 60 Minutes

**\*Thinning/Retarding** - Thinning: SOL-9011 - Retarding: SOL-9012

#### Tip Sizes

**Conventional Air** - 1.3-1.8mm

**HVLP** - 1.5-1.9mm

**Airless** - 10-15 thousandths

**Air Assisted Airless** - 11-15 thousandths

\*Any adjustments made to these products may result in increased VOC levels.  
Refer to your local regulations for specific guidelines.