

PRODUCT : 6UPX1520G3
DESCRIPTION: Clear PU Zero Gloss Topcoat (3 Sheen)
USE: Interior kitchen cabinetry, furniture and wooden fixtures
APPLICATION SYSTEM: Traditional Spray Gun, Airless, Airmix

CHEMICAL - PHYSICAL CHARACTERISTICS

SPECIFIC GRAVITY: 1.04 ± 0.100 (Kg/l at 68°)
DENSITY (WPG): 8.64 ± 0.100 (lbs/gal US at 68° F)
WEIGHT SOLIDS: 39% ± 1
VOLUME SOLIDS: 29.02% ± 1
VISCOSITY: 55" ± 3 (DIN4 at 68° F) approximately 18" Zahn cup n°4
VOC (material): 5.29 lbs/gal US or 634.40 g/l
VOC (coating): 5.29 lbs/gal US or 634.40 g/l
VOC Ratio: 1.56 lbs VOC/lbs Solids
HAPS Ratio: 0.249 lbs HAPS/lbs solids

PREPARATION OF THE PRODUCT

6UPX1520G3 100 parts by weight
6CTN52 25 parts by weight
SOL-9054 / DPU820 20 parts by weight

Or

6UPX1520G3 100 parts by volume
6CTN52 25 parts by volume
SOL-9054 / DPU820 20 parts by volume

POT-LIFE: 2 hours

This product meets U.S.A. TSCA regulations.

APPLICATION CHARACTERISTICS

APPLICATION AMOUNTS: 100-120 g/m²
NUMBER OF COATS: 1
DRY TIME:
At 68° F (4 wet mils)

- **DUST FREE:** 20 minutes
- **MARK-PROOF:** 2 hours
- **STACKABLE:** 24 hours

GENERAL PROPERTIES

This 2K "Zero" (3 Sheen) Transparent Topcoat will give you great scratch / abrasion resistance and good light fastness. This product has a great feel / smoothness due to special additives used during manufacturing. 6UPX1520G3 is suitable for interior applications and can be applied over a polyester or PU basecoat after sanding. It can also be applied over a PU Pigmented Topcoat (6OPP530Gx0) without sanding if topcoated within 8 hours of application.

For further information, please refer to our technical representatives.

SHELF LIFE: 3 years

Data refers to product stored in original, sealed packing.

STORAGE: Keep in a cool, well ventilated place; temperature should not exceed 77°- 82.4° F.

Companion Products:

6FPU20	PU Sealer
6FPU35	PU Sealer
6FPU52	PU Sealer
6PCV2006EST	Polyester
6PCV2019EST	Polyester
6OPP530Gx0	PU Pigmented Topcoat
6OPP530NI	PU Pigmented Topcoat
6CR4500Gx0	PU Converter Base

Company Information: SIRCA S.p.A. has a quality system certified by DNV GL ISO 9001



The information supplied are correct to the best of our knowledge. However, as the coating process depends on many variables and the present application takes place without our supervision, we cannot assume any responsibility for the final result. Sirca guarantees that chemical and physical characteristics of the products are within the reported range. Due to the large variety of substrates and application devices, the purchaser/user should test our products in his own application conditions and safety and environment circumstances. Sirca's technical and sales departments are at customer's disposal for any further information regarding correct application of our products.