

PRODUCT : 6FPU932E
DESCRIPTION: Exterior Clear Acrylic TX Sealer
USE: Exterior cabinetry, fixtures and furniture
APPLICATION SYSTEM: Traditional Spray Gun, Airless, Airmix

CHEMICAL - PHYSICAL CHARACTERISTICS

SPECIFIC GRAVITY: 1.025 ± 0.100 (Kg/l at 68°)
DENSITY (WPG): 8.55 ± 0.100 (lbs/gal US at 68° F)
WEIGHT SOLIDS: 53% ± 1
VOLUME SOLIDS: 45.43% ± 1
VISCOSITY: 55" ± 3 (DIN4 at 68° F) approximately 18" Zahn cup n°4
VOC (material): 4.02 lbs/gal US or 481.75 g/l
VOC (coating): 4.02 lbs/gal US or 481.75 g/l
VOC Ratio: 0.89 lbs VOC/lbs Solids
HAPS Ratio: 0.215 lbs HAPS/lbs solids

PREPARATION OF THE PRODUCT

6FPU932E 100 parts by weight
6CTN52 20 parts by weight
DPU820 / SOL-9054 30 parts by weight

6FPU932E 100 parts by volume
6CTN52 20 parts by volume
DPU820 / SOL-9054 30 parts by volume

POT-LIFE: 3-4 hours

This product meets U.S.A. TSCA regulations.
DSL Inventory: all the components are listed on the DSL inventory.

APPLICATION CHARACTERISTICS

APPLICATION AMOUNTS: 100-110g/mq
NUMBER OF COATS: 1/2
DRY TIME:
At 68° F (4 wet mils)

- **DUST FREE:** 30-40 minutes
- **MARK-PROOF:** 45-60 minutes
- **SANDABLE:** 18 hours

GENERAL PROPERTIES

This Exterior Acrylic Sealer sands and powders well. This product highlights the wood's grain with great transparency. UV filters have been added to prevent the natural yellowing of the wood over time. This product shows great elasticity in exterior environments. It is highly recommended to use this product with a colored impregnating agent.

For further information, please refer to our technical representatives.

SHELF LIFE: 3 years

Data refers to product stored in original, sealed packing.

STORAGE: Keep in a cool, well ventilated place; temperature should not exceed 77°- 82.4° F.

Company Information: SIRCA S.p.A. has a quality system certified by DNV GL ISO 9001



The information supplied are correct to the best of our knowledge. However, as the coating process depends on many variables and the present application takes place without our supervision, we cannot assume any responsibility for the final result. Sirca guarantees that chemical and physical characteristics of the products are within the reported range. Due to the large variety of substrates and application devices, the purchaser/user should test our products in his own application conditions and safety and environment circumstances. Sirca's technical and sales departments are at customer's disposal for any further information regarding correct application of our products.