



DESCRIPTION

ASTERIA CV Vinyl Sealer is a post-catalyzed vinyl sealer formulated with the latest in resin technology, and provides the finisher with a high solids sealer that exhibits both exceptional sanding properties, and quick cure profile for fast turnaround. ASTERIA is a true, water clear conversion varnish sealer and does not contain any nitrocellulose. ASTERIA CV Vinyl Sealer is easy to catalyze, and has excellent penetration of the substrate and superior build. For wood substrates only. For interior use only.

PRODUCT NUMBERS / SHEENS	COATING PROPERTIES	PREPARATION INSTRUCTIONS
ASTVS-0200	<p>Viscosity: 16-18 #2 Zahn Weight Solids: 33.76% Volume Solids: 25.60% Weight/Gallon: 7.57 lbs./gal Coverage: 411 sq. ft. per gallon at one mil dry film thickness.</p> <p>VOC (reg./coating): 4.85 lbs./gl. or 581 g/l VOC (act/material): 4.42 lbs./gl. or 529 g/l VOC Ratio: 1.73 lbs. VOC/lbs. Solids HAPS Ratio: .2369 lbs. HAPS/lbs. Solids Note: All coatings properties are calculated "as catalyzed".</p> <p>Dry Times: Air Dry: at 78° F, relative humidity 50% To touch: 6-8 minutes To handle: 10-15 minutes To sand/recoat: 20 minutes</p> <p>Force Dry: Flash: 8-10 minutes Bake: 15 min @ 110° F Cool down: 15 min Stack immediately after cool down Relative humidity will affect the speed of drying. Ideal conditions are 75° F or warmer at 50% humidity or less. Dry time will be faster at higher temperatures and lower humidity and equally slower at colder temperatures and higher humidity.</p> <p>Dry Film Thickness: For best results, the DFT for this sealer should be between 1-1.75 mils. Please refer to the PDS for the specific topcoat you are using for maximum DFT for the complete system.</p> <p>Pot Life: 24 hours @ 77° F in a sealed container. Shelf Life: 18 months @ 77° F if uncatalyzed, unopened and stored in a cool dry area. Always rotate stock. Storage: Keep away from heat or sparks.</p>	<p>Catalyzation: 10 parts ASTVS-0200 to 1 part CAT10-0400 Catalyst (10% by volume)</p> <p>OR optional catalyst: CAT10-0700 100 parts ASTVS-0200 to 8 parts CAT10-0700 (8% by volume, or 10 oz. per gallon).</p> <p>NOTE: DO NOT add more than the recommended amount of catalyst! This will not make the product cure faster or harder and may cause cracking, haziness, gloss issues, and will affect the integrity of the final product.</p> <p>Reduction: Important: Always catalyze <i>BEFORE</i> reducing!</p> <p>Thinning: This product is supplied ready to spray (after catalyzation). If needed due to conditions in your facility, use SOL-9059 HAPs Free Reducer or SOL-9011 HAPs Free Thinner at levels not to exceed 5% by volume.*</p> <p>Retarder: If a slower dry time is desired, use SOL-9012 Haps Free Retarder at levels not to exceed 4% by volume.*</p> <p>*Thinning this material may result in increasing the VOC levels of this product. Refer to your local regulations before thinning.</p> <p>Approved Companion Products ASTERIA AFCVRS-00XX Series GemVar UCV-00XX Series</p>
PRODUCT ADVANTAGES		
<ul style="list-style-type: none"> ➤ Fast Cure ➤ Excellent Build ➤ Superb Sanding ➤ Easy To Measure 10% Catalyst Ratio ➤ 24 Hour Pot Life ➤ Water Clear ➤ Does Not Contain Nitrocellulose ➤ Excellent UV Resistance ➤ Meets Or Exceeds KCMA And ASTM Requirements When Applied To Manufacturer Specifications ➤ Non Photo Chemically Reactive ➤ Phthalate Free <p><i>Note: These numbers represent actual control values on a smooth, sanded substrate. Spray techniques, texture, and sealing as well as film thickness may give different results on actual work, but they may be used for comparison. To the best of our knowledge, the above technical data is true and accurate at the date of issuance but is subject to change without prior notice.</i></p>		

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PRODUCT DATA SHEET ASTVS-0200 CONTINUED



Substrate preparation:

New wood: Remove any dirt, grease, glue or other contaminants. Moisture content of wood should be 7-9%. Sand to 150-180 grit. Proper sanding of wood is absolutely critical to achieve the best color development and adhesion of the coating to the substrate.

Old wood: Strip old finishes completely and remove all contaminants from the surface. Make sure the surface is dry, sand as required. Finish same as new wood.



Mixing Instructions:

Mix material thoroughly before and during use. Material may be mixed by hand or mechanical agitation at moderate speed. Catalyze in a stainless steel or plastic lined container using a ratio of 10 parts ASTVS-0200 to 1 part CAT10-0400 (10% by volume) **OR optional catalyst:** 100 parts ASTVS-0200 to 8 parts **CAT10-0700** (8% by volume or 10 oz. per gallon). Pot life is 24 hours once catalyzed.

Material should be agitated slowly while mixing in the catalyst. Mix or agitate thoroughly before use.



Application: If staining, apply the approved Gemini stain of your choosing and let dry per the instructions on the PDS for that particular stain. Using conventional, HVLP, airless, or air assisted equipment, apply this product at 3-4 wet mils per coat. Let dry a minimum of 20 minutes. Sand with 280-320 grit, no-fill sandpaper and remove sanding dust with clean compressed air, or tack rag. This product must be sanded in between coats to ensure proper adhesion.

Typically we recommend a coating system comprised of one coat of ASTVS-0200 sealer applied at 3-4 mils wet film build and 1-2 coats of an approved conversion varnish topcoat applied at 3-4 mils wet film build. Refer to the Product Data Sheet for the conversion varnish topcoat you are using for maximum dry film thickness recommendations.



Recommended Tip Sizes:

Conventional Air	1.4-1.8mm
HVLP	1.5-1.9mm
Airless	10-15 thousandths
Air Assisted Airless-	11-15 thousandths



Precautions:

These products are intended for Professional use only. Do not proceed if you are planning on mixing with other finishing systems or other manufacturer's products. Gemini will not be held liable for finish failures due to the improper use of our products or deviation from our finishing recommendations

Equipment:

All equipment used with this product must have plastic, stainless steel, or Teflon fluid passages and wetted parts

Containers:

We supply this material in a lined container. All containers used in conjunction with storage and/or application of this product must be stainless steel, plastic, or otherwise acid resistant.

Clean up:

Use SOL-9011 Non HAPs Thinner or SOL-9059 HAPs Free Reducer to clean up all equipment. Dispose of in accordance with Federal, State, and Local regulation regarding pollution.

Care and cleaning of this finish: Use a mild dishwashing liquid and a damp cloth to remove food, grease, and other residue. Wipe dry. Do not use cleaners that contain ammonia, bleach, or abrasives as this may damage the finish.