

## Nexus Pre-cat Clear Tint Base

### DESCRIPTION

NEXUS Clear Pre-cat tint base is a pre-catalyzed lacquer that has been formulated specifically for tinting medium to dark opaque colors. This tint base can either be topcoated with our NEXUS Clear Pre-cat, or may also be used as a stand-alone topcoat. The NEXUS product line has been formulated for use on kitchen and bathroom cabinetry, architectural woodwork, and fine furniture. For wood substrates only. For interior use only.

PRODUCT NUMBERS / SHEENS	COATING PROPERTIES	PREPARATION INSTRUCTIONS
NTB-2430 Satin	<p><b>Viscosity:</b> 17-20 #4 Ford  <b>Weight Solids:</b> 28%  <b>Volume Solids:</b> 20.7 %  <b>Weight/Gallon:</b> 7.68 lbs./gal  <b>Coverage:</b> 332.6 sq. ft. per gallon at one mil dry film thickness.</p> <p><b>VOC (reg./coating):</b> 5.38 lbs./gl. or 645.1 g/l  <b>VOC (act/material):</b> 4.76 lbs./gl. or 570.7g/l  <b>VOC Ratio:</b> 2.2 lbs. VOC/lbs. Solids  <b>HAPS Ratio:</b> 0.085 lbs. HAPS/lbs. Solids</p> <p><b>Dry Times:</b>  <b>Air Dry:</b> at 78°F, relative humidity 50%  To touch: 6 minutes  To Handle: 12 minutes  To sand/recoat: 25-30 minutes (depends on color)  <b>Force Dry:</b>  Flash: 8-10 minutes  Bake: 15 @110°F minutes  Cool down: 10 minutes  Stack: 1 hour after cool down  Relative humidity will affect the speed of drying. Ideal conditions are 75°F or warmer at 50% humidity or less. Dry time will be faster at higher temperatures and lower humidity and equally slower at colder temperatures and higher humidity.</p> <p><b>Dry Film Thickness:</b> Maximum DFT for a complete system must not exceed 5 dry mils.</p> <p><b>Shelf Life:</b> 12 months @77° F if unopened and stored in a cool dry area. Always rotate stock.</p> <p><b>Storage:</b> Keep away from heat or sparks.</p>	<p><b>Catalyzation:</b> This product comes pre-catalyzed. Do NOT add catalyst.</p> <p><b>Tinting:</b>  NEXUS Clear Tint Base is designed to accept a maximum of 12.8 oz of Chromaflo 844 tints per gallon (10% by volume). Over-tinting will cause curing issues and may lead to film failure. <b>Do not use umber pigments. Never tint with Universal Colorants that contain Glycol.</b>  <b>Fill Level:</b> 114 oz</p> <p><b>Reduction:</b>  <b>Thinning:</b> If needed due to conditions in your facility use SOL-9059 HAPs Free Reducer, or SOL-9011 HAPs Free Thinner at levels not to exceed 10% by volume*</p> <p><b>Retarder:</b> If a slower dry time is desired, use SOL-9012 Haps Free Retarder at levels not to exceed 5% by volume*</p> <p><b>Note:</b> Effective dry times will be lengthened if retarder is added</p> <p><b>Approved Companion Products</b>  PC-04XX NEXUS Pre-cat Lacquer  PVS-0100 NEXUS Pre-cat Vinyl Sealer  USM-0350 Ultra-Seal Pre-cat Sealer</p> <p><i>Note: These numbers represent actual control values on a smooth, sanded substrate. Spray techniques, texture, and sealing as well as film thickness may give different results on actual work, but they may be used for comparison. To the best of our knowledge, the above technical data is true and accurate at the date of issuance but is subject to change without prior notice.</i></p>
PRODUCT ADVANTAGES		
<ul style="list-style-type: none"> <li>➤ Tint To Any Medium/Dark Opaque Color</li> <li>➤ Short Filled For Easy Tinting</li> <li>➤ Ready To Spray</li> <li>➤ Excellent Flow And Leveling Properties</li> <li>➤ Use As Final Topcoat Or Topcoat With Clear</li> <li>➤ Contains UV Inhibitor</li> <li>➤ Meets KCMA Requirements When Applied To Manufacturer Specifications</li> <li>➤ Non Photo Chemically Reactive</li> <li>➤ Phthalate Free</li> </ul>		

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## PRODUCT DATA SHEET NEXUS NTB-2430 CONTINUED



### Substrate preparation:

**New wood:** Remove any dirt, grease, glue or other contaminants. Moisture content of wood should be 7-9%. Sand to 150-180 grit. Proper sanding of wood is absolutely critical to achieve the best color development and adhesion of the coating to the substrate.

**Old wood:** Strip old finishes completely and remove all contaminants from the surface. Make sure the surface is dry, sand as required. Finish same as new wood.



### Mixing Instructions:

Mix material thoroughly before and during use. Material may be mixed by hand or mechanical agitation at moderate speed. Tint to desired color with Chromaflo 844 colorants up to 10% by volume. Mix or agitate thoroughly at moderate speed for ten minutes before use.



### Application:

Using conventional, HVLP, airless, or air assisted equipment, apply this product at 3-4 wet mils per coat. Let dry a minimum of 25-30 minutes. Sand with 280-320 grit, no-fill sandpaper and remove sanding dust with clean compressed air, or tack rag. This product must be sanded in between coats to ensure proper adhesion. This product may be used with a sealer or as a self-seal system.

**Recommended System #1-**Apply two coats of tinted color following the procedure listed above with proper drying time and sanding in between coats. Apply a final coat of NEXUS Clear Pre-cat in the desired sheen.

**Recommended System #2.** Apply one coat of a companion sealer (see approved companion products section) applied at 3-4 mils wet film build and 1 coat of tinted color applied at 3-4 mils wet film build. Apply a final coat of NEXUS Clear Pre-cat in the desired sheen.

**Self seal system:**

Apply 2-3 coats of tinted color following the procedure listed above with proper drying time and sanding in between coats. **Maximum dry film thickness of any of these complete systems must not exceed 5 dry mils.**



### Recommended Tip Sizes:

Conventional Air	1.8 mm
HVLP	1.7-1.9mm
Airless	10-13 thousandths
Air Assisted Airless-	11-13 thousandths



### Precautions:

These products are intended for Professional use only. Do not proceed if you are planning on mixing with other finishing systems or other manufacturer's products. Gemini will not be held liable for finish failures due to the improper use of our products or deviation from our finishing recommendations

### Equipment:

All equipment used with this product must have plastic, stainless steel, or Teflon fluid passages and wetted parts

### Containers:

We supply this material in a lined container. All containers used in conjunction with storage and/or application of this product must be stainless steel, plastic, or otherwise acid resistant.

### Clean up:

Use SOL-9059 HAPs Free Reducer or SOL-9011 Non HAPs Thinner to clean up all equipment. Dispose of in accordance with Federal, State, and Local regulation regarding pollution.

**Care and cleaning of this finish:** Use a mild dishwashing liquid and a damp cloth to remove food, grease, and other residue. Wipe dry. Do not use cleaners that contain ammonia, bleach, or abrasives as this may damage the finish.