

Author	Status	Effective Date
Michael Boblit	Final	9/21/22

1.0 Purpose

The purpose of this document is to ensure that the mixers are properly powered on/off. This ensures batches are being properly mixed and therefore creating a product that is correct to specification. Any deviations from the procedures could affect the safety of our employees or the integrity of our products.

2.0 Scope

This document covers the standard procedures to be followed for employees in the packaging department when powering on/off mixers. By following the instructions, the workload will be completed accurately, consistently, and safely.

3.0 Safety



***Absolutely NO Electronic Devices in the Hazardous Environments. (Production, Fill-Off, TWP Room)**

***Absolutely NO use of headphones, ear buds, etc. inside the Warehouse and/or Hazardous Environments.**

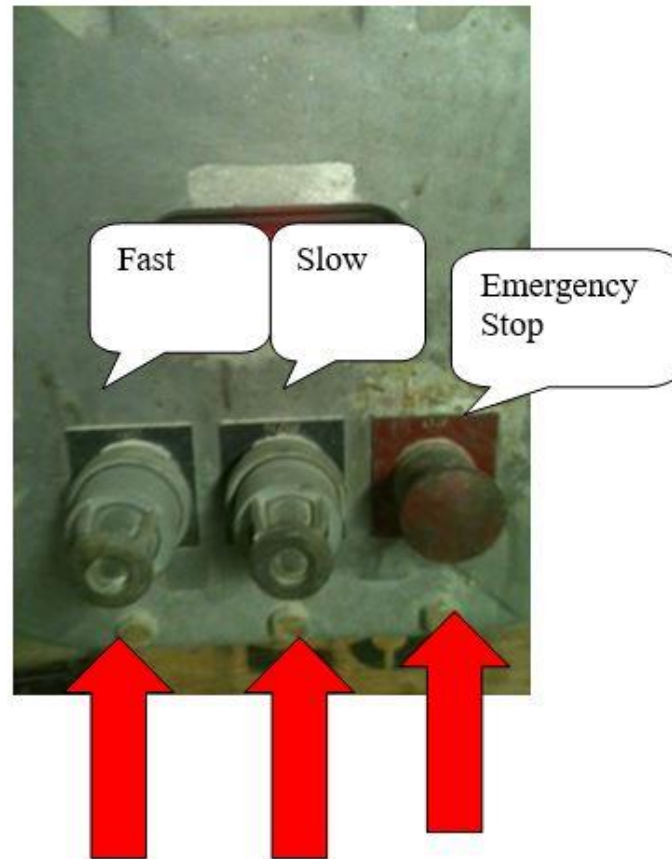
4.0 Proper Mixer Operation for Filling

4.1 Identify any fill instructions on ticket that require a minimum agitation time before fill.

1. Note any fill instructions on ticket that require a minimum agitation time before fill.



- 4.2 **For Upstairs Batches** - Turn the blade on by either flipping the toggle switch to on or pulling the emergency stop button and pressing the Fast or Slow button.



4.3 **For Floor Batches** - Turn the speed of the blade down to prevent the tub from splashing out and press the start button **OR** Pull the emergency stop button and press the start button **OR** Flip the toggle switch to on.



5.0 References

Reference	Title
1	None