

Author	Status	Effective Date
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1.0 Purpose

To ensure that all personnel perform Operation of the Pneumatic Drum Lift correctly, consistently, and safely to achieve a quality outcome through uniform performance. Any deviations from the procedures could affect the safety of our employees or the integrity of our products.

2.0 Scope

This document covers the standard procedures to be followed for employees in the production/batch making department and the packaging department when using the pneumatic drum lift. By following the instructions, the workload will be completed accurately, consistently, and safely.

3.0 Safety



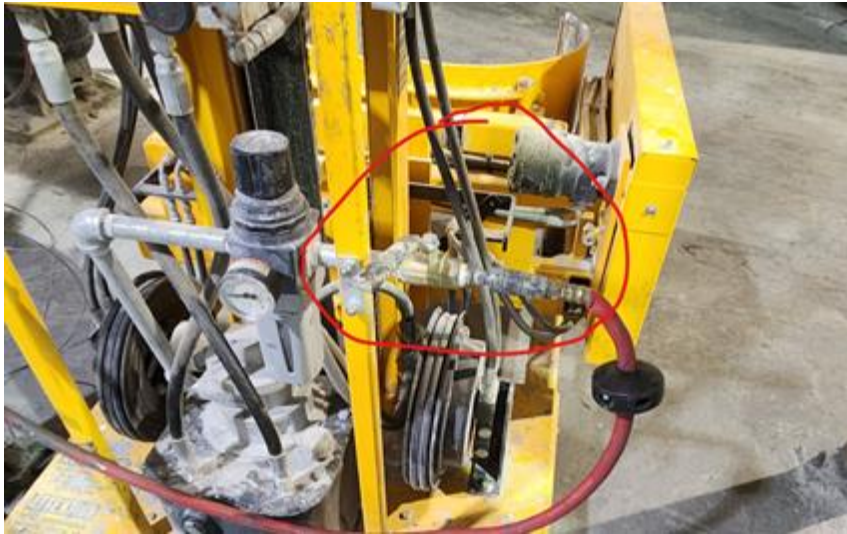
***Absolutely NO Electronic Devices in the Hazardous Environments. (Production, Fill-Off, TWP Room) *Absolutely NO use of headphones, ear buds, etc. inside the Warehouse and/or Hazardous Environments.**

4.0 Production Pneumatic Drum Lift

4.1 Identify the new production drum lift.



- 4.2 Attach an air hose to the air inlet on the drum lift.



- 4.3 Ensure that the safety clamp button is pulled out.
- 4.4 Position the drum lift to place its clamps around the drum. **Always verify you are properly grounding and bonding all containers and tubs before transferring any products.**
- 4.5 Notice the control labels on the drum lift. UP/Down will lift the clamp up or down vertically. The Forward and Back rotates the drums forward (top to your right side) and Back (Top towards your left side). The Clamp controls close around the drum prior to lifting it and then open to release the drum when finished and returned to the floor.



- 4.6 Refer to Production Scale SOP for directions on properly operating the scale interface.
- 4.7 When finished use the UP/DOWN controls to return the drum to the floor.
- 4.8 Use the “Clamp Open” controls to release the drum.
- 4.9 If you do not fully understand what you are doing consult your immediate supervisor for further direction.

5.0 References

Reference	Title
1	None