

Author	Status	Effective Date
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1.0 Purpose

To ensure that all personnel perform mixer blade cleaning duties correctly, consistently, and safely to achieve a quality outcome through uniform performance. Any deviations from the procedures could affect the safety of our employees or the integrity of our products.

2.0 Scope

This document covers the standard procedures to be followed for employees in the packaging department when cleaning mixing blades. By following the instructions, the workload will be completed accurately, consistently, and safely.

3.0 Safety



***Absolutely NO Electronic Devices in the Hazardous Environments. (Production, Fill-Off, TWP Room)**

***Absolutely NO use of headphones, ear buds, etc. inside the Warehouse and/or Hazardous Environments.**

4.0 Cleaning Mixer Blades

4.1 Raise the blade high enough to allow the cleaning bowl to fit under the blade.



4.2 Push the cleaning bowl under the blade.

4.3 **Ground the cleaning bowl.**



4.4 Lower the blade into the solvent in the cleaning bowl.



4.5 Use the brush and the solvent to clean the product off the blade.**4.6 Raise the blade a few inches above the solvent in the cleaning bowl.****4.7 Turn the blade speed down.****4.8 Turn on the blade to spin off any excess solvent.****4.9 Raise the blade high enough to remove the cleaning bowl from under the blade.****4.10 Remove the ground from the cleaning bowl.****4.11 Remove the cleaning bowl from under the blade.****4.12 Wipe the blade with a rag to ensure that it is clean.****4.13 Lower the blade completely.****5.0 References**

Reference	Title
1	None

